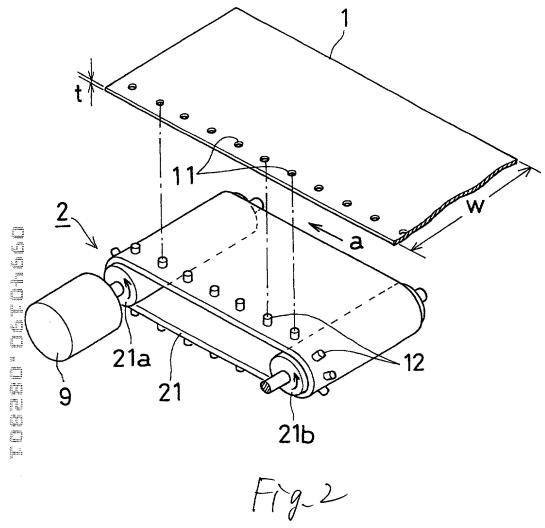
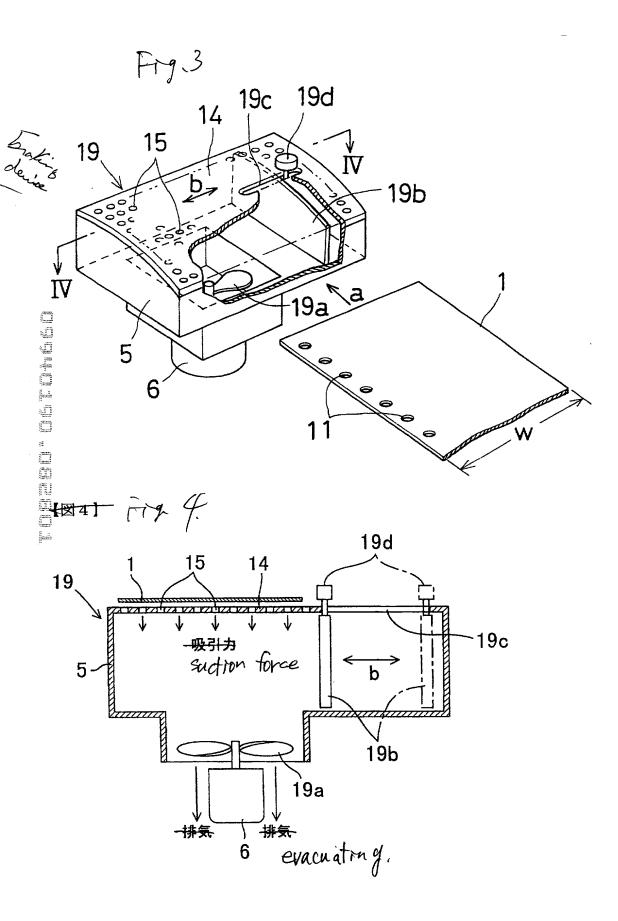
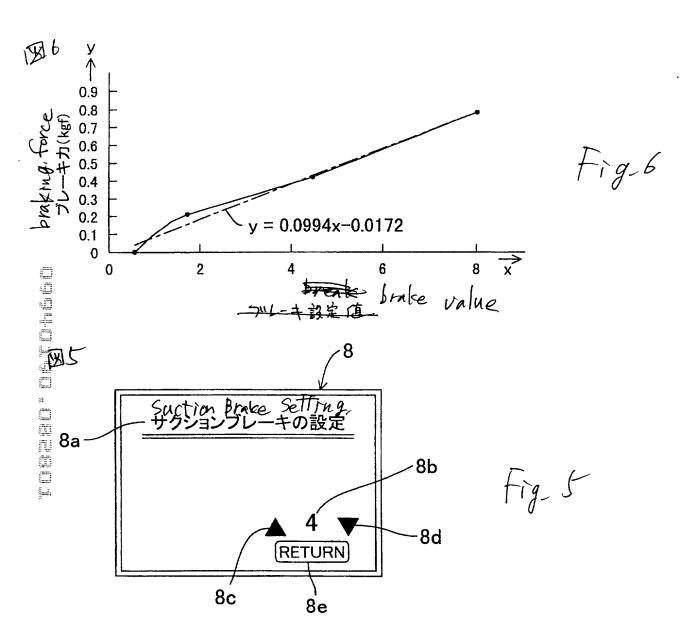
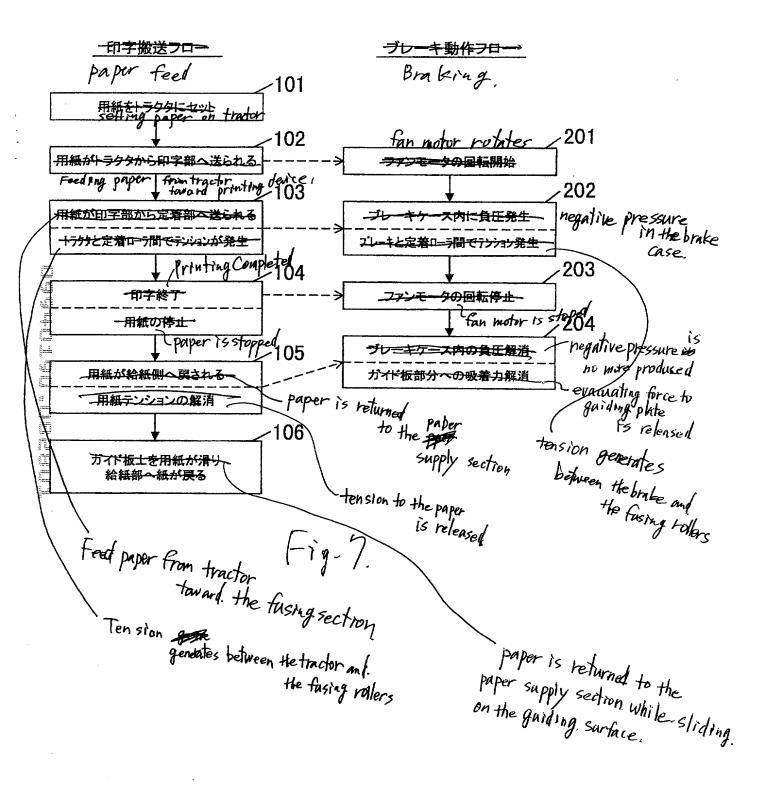


Fig./









(a) -brake value, 用紙厚さ(μm) 58 7 80 4 196 1

thickness

(b)

V	1 (1 (4), /	氏厚さ80 µ m)	
	用紙帽(インケ)	設定値	
	6	1	
	11	8	
	18	4	

-than brake value
F19-8

(c)

th thing	hrdeners (田紙厚さ80 μm)	
湿度(%)	設定値(
80	6	
65	4	
15	8	

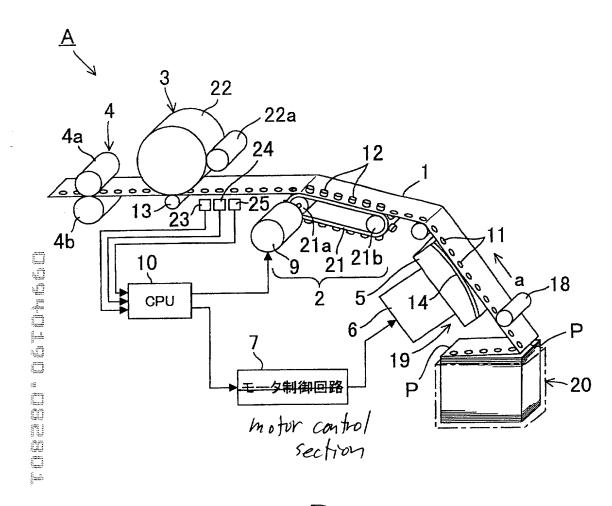


Fig. 9.

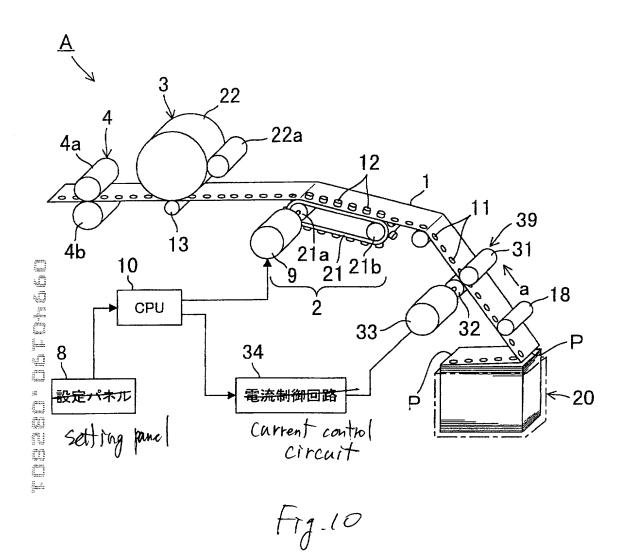


Fig. 11

